

SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management

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Abstract

Supply chain risk management increasingly depends on the ability of organizations to coordinate production planning, procurement decisions, and network-level resilience under changing operational conditions. This research develops a conceptual SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management framework that integrates production requirements, procurement responses, dependency relationships, and disruption-oriented decision logic within an enterprise resource planning environment. The study adopts a conceptual research methodology based exclusively on the supplied literature, particularly research on connectivity, neighbor connectivity, hierarchical networks, and network vulnerability. Although the provided references do not directly examine SAP or enterprise procurement, they provide a useful theoretical foundation for understanding how structural dependencies influence resilience when network components or relationships become unavailable. The proposed framework translates these principles into a production-procurement context by treating production requirements, material availability, suppliers, procurement activities, and operational resources as interconnected decision nodes. The resulting model emphasizes synchronized planning, dependency visibility, disruption assessment, alternative procurement, and iterative replanning. The analysis indicates that collaborative synchronization can reduce the propagation of local disruptions into broader production failures by improving visibility of critical dependencies and enabling coordinated responses. The study contributes a conceptual bridge between network-connectivity theory and SAP-enabled supply chain coordination while identifying limitations associated with static structural assumptions, data quality, and the absence of empirical SAP implementation evidence.

Keywords: SAP-enabled planning; production planning; procurement synchronization; supply chain risk management; network connectivity; collaborative planning; supply chain resilience; disruption management; enterprise resource planning.

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1. Introduction

1.1 Background

Modern supply chains operate as interconnected networks rather than isolated sequences of purchasing and production activities. Raw-material suppliers,

procurement functions, inventories, production facilities, distribution resources, and customers form a dependency structure in which the failure of one component may influence several other components. Network-oriented research demonstrates that connectivity is an important determinant of whether a system remains operational when individual nodes or relationships are disrupted. Research on neighbor connectivity, for example, examines the minimum structural conditions under which a network remains connected after the failure or removal of neighboring elements (Akers, 1989; Gunther, 1985).

This theoretical perspective is relevant to enterprise supply chains because production and procurement decisions are similarly interconnected. A production schedule establishes material requirements, while procurement must translate those requirements into purchasing actions. Supplier constraints, material shortages, transportation interruptions, or changes in production priorities can consequently propagate across multiple planning decisions. A framework titled SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management therefore requires more than independent production and purchasing optimization. It requires coordinated visibility of the relationships connecting requirements, materials, suppliers, and operational decisions.

The supplied literature provides a particularly useful foundation for this perspective. Studies of Cayley graphs and other structured networks demonstrate that network connectivity can vary according to topology and local structural relationships (Doty, 2006; Doty, 2011; Shang et al., 2018). Research on pancake and hierarchical networks further illustrates how specialized network structures influence vulnerability and neighbor connectivity (Gu and Chang, 2023; Gu et al., 2023; Wang et al., 2022). Although these studies are mathematical rather than enterprise-oriented, their underlying principle can be translated conceptually into supply chain risk analysis: the resilience of an interconnected system depends not only on individual components but also on the structural relationships among them.

1.2 Problem Statement

Conventional planning structures can create functional separation between production planning and procurement. Production planners may determine

quantities and timing based on demand and manufacturing constraints, whereas procurement personnel respond to material requirements through supplier-oriented activities. When these processes are insufficiently synchronized, a change in one planning layer can create inconsistencies in another.

For example, an unexpected reduction in supplier capacity may make a previously feasible production schedule impossible. If procurement information is not reflected rapidly in production planning, the organization may continue planning against unavailable materials. Conversely, an urgent production requirement may generate procurement actions without adequate consideration of supplier capacity, lead times, or dependency concentration.

The network perspective suggests that such failures should be analyzed structurally. Gunther and Hartnell (1978) examined the effects of betrayals within a resistance network, illustrating the importance of understanding system vulnerability through relationships among connected elements. In a supply-chain setting, supplier failure can similarly be understood as a disruption to a dependency relationship rather than merely an isolated procurement event.

1.3 Research Relevance

The research is relevant because enterprise systems can provide an environment in which production requirements and procurement information are represented within a common operational architecture. The proposed SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management framework conceptualizes SAP as the coordination layer through which production requirements, material availability, procurement status, and disruption responses can be synchronized.

The theoretical foundation is particularly strengthened by network studies demonstrating that connectivity and vulnerability are topology-dependent. Akers and Krishnamurthy (1989) and Bondy and Murty (2008) provide foundational perspectives on computational and graph-theoretical representations, while subsequent studies demonstrate how connectivity measures can be applied to specialized network structures.

1.4 Objectives

The primary objective is to develop a conceptual framework for synchronizing production planning and procurement through an SAP-enabled collaborative decision structure.

The study specifically aims to:

1. establish a network-based theoretical foundation for supply chain risk management;
2. identify the relationships between production requirements and procurement dependencies;
3. develop an SAP-enabled synchronization architecture;
4. explain how disruption information can trigger coordinated replanning; and
5. evaluate the conceptual implications, benefits, and limitations of the proposed framework.

1.5 Scope and Significance

The study focuses on the conceptual integration of production planning and procurement synchronization. It does not claim empirical validation of a particular SAP implementation or specific SAP module configuration. Instead, it develops a research framework informed by the connectivity and vulnerability principles represented in the supplied literature.

The significance lies in translating structural network concepts into an enterprise supply-chain planning context. The proposed SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management model treats production, procurement, suppliers, and material requirements as interconnected decision elements rather than independent functional units.

2. Literature Review

2.1 Network Connectivity as a Theoretical Foundation

Graph theory provides a formal mechanism for representing interconnected entities and relationships. Bondy and Murty (2008) establish the fundamental theoretical basis for graph representation and connectivity. In the proposed supply-chain interpretation,

nodes can represent production requirements, materials, suppliers, plants, procurement activities, or other operational entities, while edges represent dependencies such as material requirements, sourcing relationships, or planning relationships.

Akers and Krishnamurthy (1989) contribute to the broader computational understanding of interconnected structures. Such foundations are relevant because supply-chain coordination involves processing relationships among many operational entities rather than evaluating isolated variables.

Neighbor connectivity provides a more specific theoretical foundation. Gunther (1985) examined neighbour-connectivity in regular graphs, demonstrating that local structural relationships influence the ability of a network to remain connected. This principle is valuable for supply chains because local disruptions can have disproportionate consequences when affected components have highly consequential dependencies.

2.2 Connectivity and Vulnerability

Doty (2006) investigated bounds for neighbor-connectivity in abelian Cayley graphs, while Doty (2011) further examined bounding neighbor-connectivity in abelian Cayley graphs. Together, these studies demonstrate that network vulnerability can be analyzed systematically rather than treated as an arbitrary property.

Doty, Goldstone, and Suffel (1996) examined Cayley graphs with neighbor connectivity one, highlighting circumstances in which a relatively limited structural intervention can affect network connectivity. The conceptual implication for supply chains is important: a supplier or material dependency may become a critical vulnerability when alternative relationships are insufficient.

Dvořák and Gu (2020) extended neighbor-connectivity analysis to k-ary n-cubes, illustrating how connectivity properties can be evaluated in structured multidimensional networks. This is conceptually applicable to enterprise supply chains because supply-chain dependencies are multidimensional. A material may simultaneously depend on supplier availability, production timing, inventory status, transportation capacity, and purchasing constraints.

2.3 Hierarchical and Specialized Networks

Gates and Papadimitriou (1979) investigated sorting through prefix reversal, providing an example of how operations on structured systems can be analyzed computationally. Although the application is unrelated to procurement, the study reinforces the importance of systematic transformation and structural analysis in interconnected systems.

Gu and Chang (2023) examined neighbor connectivity in pancake and burnt pancake graphs. Their work illustrates that network architecture affects vulnerability and connectivity characteristics. Similarly, Wang, Meng, and Tian (2022) investigated neighbor-connectivity in pancake and burnt pancake networks. These studies support the argument that resilience cannot be evaluated independently of network structure.

Gu, Pai, and Chang (2023) examined subversion analyses of hierarchical networks based on edge neighbor connectivity. This is particularly relevant to supply-chain risk management because hierarchical supplier structures may contain critical relationships whose disruption can affect multiple downstream activities.

2.4 Research Gap

The major gap is not a lack of network-connectivity research but the limited conceptual translation of these principles into collaborative production-procurement planning. The supplied references predominantly examine mathematical and structural network connectivity. They do not directly establish an SAP architecture for production planning and procurement synchronization.

Consequently, this research positions itself at the intersection of two domains: structural network resilience and enterprise planning coordination. The contribution is conceptual rather than empirical. It proposes that network-connectivity principles can inform the identification of critical dependencies within an SAP-enabled production-procurement environment.

3. Methodology

3.1 Research Design

The study employs a conceptual framework-development methodology. The approach synthesizes the theoretical principles present in the supplied references and maps them to production and procurement processes. No external literature is introduced.

The methodology consists of four analytical stages: network abstraction, dependency identification, synchronization architecture development, and disruption-response analysis.

3.2 Network Abstraction of the Supply Chain

The first stage represents the supply chain as a directed dependency network. Let the supply-chain network be represented as:

$$G = (V, E)$$

where V represents operational nodes and E represents dependency relationships.

Potential nodes include:

- production requirements;
- finished-product schedules;
- raw materials;
- suppliers;
- purchase requisitions;
- purchase orders;
- inventory locations; and
- manufacturing resources.

An edge between two nodes indicates a dependency. For example, a production order requiring material M creates a dependency between production activity P and material node M . If material M is supplied primarily by supplier S , another dependency connects M and S .

This representation draws conceptually from graph-theoretical approaches to connectivity (Bondy and Murty, 2008). The purpose is not to reproduce a mathematical graph algorithm inside SAP but to establish a structured representation of operational dependency.

3.3 Collaborative Production-Procurement Architecture

The proposed architecture consists of five conceptual layers.

Layer 1: Demand and Production Requirement Layer

The first layer translates demand or operational requirements into production requirements. Production quantities, timing, and resource constraints determine material requirements. A change in production quantity therefore generates corresponding changes in procurement requirements.

Layer 2: Material and Inventory Visibility Layer

The second layer evaluates available materials, inventory positions, open procurement commitments, and potential shortages. The objective is to identify whether planned production can be supported by available or expected resources.

Layer 3: Procurement Coordination Layer

The procurement layer translates validated requirements into supplier-facing actions. Supplier capacity, sourcing dependencies, procurement timing, and alternative sourcing relationships are incorporated into the decision structure.

Layer 4: Risk and Connectivity Assessment Layer

The fourth layer evaluates structural vulnerability. A supplier with multiple downstream dependencies can be considered a high-impact node. Similarly, a material with limited alternative suppliers represents a potentially weak dependency.

The conceptual logic is consistent with research demonstrating that network resilience depends on connectivity characteristics (Gunther, 1985; Doty et al., 1996). A highly connected node may create either resilience through redundancy or vulnerability through concentration, depending on the structure of alternative connections.

Layer 5: Synchronization and Replanning Layer

The final layer coordinates changes across production and procurement. When a disruption occurs, the system should avoid treating procurement and production as

independent response mechanisms. Instead, it should evaluate how the disruption affects production feasibility and how production adjustments influence procurement requirements.

3.4 Disruption-Synchronization Mechanism

The proposed framework follows a closed-loop decision cycle:

Disruption Detection → Dependency Assessment → Production Impact Analysis → Procurement Reassessment → Alternative Response → Plan Synchronization → Continuous Monitoring

Consider a hypothetical manufacturing company whose critical component is sourced from one primary supplier. A supplier-capacity reduction is detected. The framework first identifies all production orders dependent on that component. It then determines whether available inventory covers the affected requirements. If inventory is insufficient, procurement evaluates alternative suppliers or revised delivery arrangements. Production planning simultaneously evaluates rescheduling, prioritization, or quantity adjustments.

This process converts a procurement disruption into a coordinated planning problem.

The theoretical justification follows the principle that network vulnerability depends on the relationships surrounding an affected element. Studies of neighbor connectivity demonstrate why local structural changes can influence overall network connectivity (Doty, 2006; Dvořák and Gu, 2020).

3.5 Critical Dependency Identification

A practical implementation can classify dependencies according to four conceptual dimensions:

Dependency concentration: the number of activities dependent on one supplier or material.

Alternative availability: the number of feasible alternative relationships.

Temporal sensitivity: the degree to which delayed procurement affects production timing.

Propagation potential: the extent to which disruption of one node can affect downstream activities.

A dependency with high concentration, low alternatives, high temporal sensitivity, and high propagation potential should receive greater planning attention.

The principle of evaluating network vulnerability through relationships is supported by the literature on hierarchical and edge-neighbor connectivity (Gu et al., 2023).

3.6 Collaborative Decision Logic

The framework promotes a shared decision state between production and procurement. Rather than allowing each function to maintain independent planning assumptions, both functions operate against synchronized requirements.

For example, if procurement reports that a supplier cannot deliver the required quantity, production planning receives an updated material constraint. Production can then evaluate feasible alternatives. If production subsequently reduces or postpones the requirement, procurement receives an updated requirement and can modify purchasing actions.

This bidirectional mechanism is central to the proposed SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management model.

4. Results

The conceptual analysis produces five principal findings. First, production and procurement should be treated as a connected planning network rather than independent functional processes. The network interpretation demonstrates that material requirements, suppliers, procurement actions, and production orders are structurally dependent. This is consistent with graph-theoretical principles in which system behavior is influenced by relationships among nodes rather than node properties alone (Bondy and Murty, 2008).

Second, dependency concentration represents a major source of potential supply-chain vulnerability. When many production requirements depend on a single supplier or material source, disruption can propagate across multiple production activities. The connectivity literature provides theoretical support for evaluating vulnerability through local and neighbor relationships (Gunther, 1985; Doty, 2011). Within the proposed

framework, such relationships become indicators for prioritizing risk assessment.

Third, synchronization creates a mechanism for containing disruption propagation. A procurement disruption does not necessarily need to become a production disruption if the planning system can rapidly identify affected requirements and coordinate alternatives. The proposed architecture therefore connects disruption detection directly with production reassessment and procurement response. This extends the conceptual meaning of network connectivity into an operational planning context.

Fourth, network structure influences the effectiveness of resilience strategies. A supply chain with multiple alternative suppliers may tolerate the loss of one supplier more effectively than a highly concentrated network. Similarly, hierarchical structures may contain relationships whose disruption produces broader downstream effects. This interpretation is supported by studies of specialized and hierarchical networks (Gu and Chang, 2023; Gu et al., 2023; Wang et al., 2022).

Fifth, the analysis indicates that SAP should be conceptualized as a synchronization environment rather than merely a transactional system within the proposed model. Its strategic value arises from connecting information about requirements, materials, procurement, and production decisions. The framework therefore shifts the emphasis from isolated transaction processing toward coordinated decision management.

Overall, the findings suggest that the proposed SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management framework can be theoretically positioned as a network-aware planning architecture. Its principal contribution is the integration of connectivity-oriented risk reasoning with synchronized production-procurement decision processes.

5. Discussion

The findings have both theoretical and practical implications. Theoretically, the study extends the interpretation of connectivity from mathematical network structures to supply-chain planning structures. The supplied literature primarily investigates formal graph properties, including neighbor connectivity, specialized Cayley graphs, hierarchical networks, and

vulnerability under structural changes (Doty, 2006; Doty et al., 1996; Dvořák and Gu, 2020). The present framework does not claim that an enterprise supply chain is mathematically identical to these graph structures. Instead, it argues that their central conceptual insight—system resilience depends on connectivity and dependency structure—can inform enterprise risk management.

A key theoretical implication is that supply-chain risk should be analyzed at the relationship level. Traditional functional analysis may classify a supplier, material, or production resource as a risk independently. The proposed model instead evaluates what that component is connected to and how disruption could propagate. This is conceptually consistent with neighbor-connectivity research, where the consequences of removing elements depend on surrounding structural relationships (Gunther, 1985; Doty, 2011).

From a practical perspective, collaborative synchronization can reduce planning inconsistency. Suppose procurement identifies a supplier constraint while production continues using the original material assumption. The resulting schedule may be operationally infeasible. Conversely, if production changes its requirements without communicating the change to procurement, purchasing may generate unnecessary or incorrectly timed commitments. The proposed framework addresses this contradiction through bidirectional synchronization.

However, synchronization also introduces trade-offs. Greater integration can increase the complexity of decision-making because more variables become interdependent. A change in production quantity may affect material requirements, supplier commitments, inventory levels, and subsequent production decisions. Therefore, the framework should distinguish between routine changes and high-impact disruptions rather than triggering complete replanning for every minor variation.

Another limitation concerns network abstraction. Mathematical connectivity studies often operate on clearly defined graph structures, whereas real supply chains are dynamic, heterogeneous, and time-dependent. A supplier relationship can change because of capacity, contractual conditions, transportation constraints, or market conditions. Therefore, a static graph may not adequately represent real operational risk. The proposed

framework should consequently use continuously updated dependency information.

The literature also reveals an important distinction between connectivity and resilience. High connectivity does not automatically guarantee resilience. A network may contain many relationships but still depend heavily on one critical resource. Conversely, a less connected structure may remain resilient if it contains strategically positioned alternatives. The framework therefore recommends evaluating connectivity together with dependency concentration, alternative availability, and disruption propagation.

The findings also have implications for SAP-oriented implementation research. Future empirical work should test whether synchronization reduces schedule instability, emergency procurement, material shortages, and disruption recovery time. Such evaluation is necessary because the present study is conceptual and does not provide empirical evidence from an actual SAP deployment.

Finally, the proposed SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management framework should be regarded as a decision architecture rather than a claim that one technology alone creates resilience. Technology can provide visibility and synchronization, but resilience ultimately depends on the quality of data, alternative sourcing structures, planning policies, organizational coordination, and response capabilities.

6. Conclusion

This study developed a conceptual framework for SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management by connecting network-connectivity theory with enterprise production and procurement coordination. The analysis of the supplied references demonstrates that connectivity, local dependency, hierarchical structure, and network vulnerability provide useful theoretical concepts for understanding how disruptions may propagate through interconnected systems.

The proposed framework treats production requirements, materials, suppliers, procurement activities, and operational resources as interconnected planning elements. Its principal mechanism is a closed-loop

synchronization process in which disruption information influences production feasibility, procurement decisions, alternative responses, and subsequent replanning.

The contribution of the study is therefore conceptual: it provides a network-oriented foundation for understanding why production and procurement should be synchronized rather than managed as isolated functions. The framework also emphasizes that supply-chain resilience depends not simply on the number of suppliers or resources but on the structure and concentration of their dependencies.

Several limitations remain. The supplied literature does not directly address SAP-based supply-chain implementation, and the proposed framework has not been validated through an industrial case study, simulation, or quantitative experiment. Future research should therefore operationalize the proposed dependency indicators, develop measurable synchronization metrics, and test the framework using real production-procurement datasets. Particular attention should be given to disruption propagation, alternative sourcing, schedule stability, and recovery performance.

In conclusion, the SAP-Enabled Collaborative Production Planning and Procurement Synchronization for Supply Chain Risk Management framework provides a theoretically grounded direction for integrating production and procurement decisions under disruption. By combining network-aware dependency analysis with synchronized enterprise planning, organizations may establish a more structured basis for identifying critical relationships, coordinating responses, and improving supply-chain risk management.

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