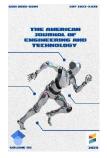
The American Journal of Engineering and Technology (ISSN – 2689-0984)

VOLUME05 ISSUE12 Pages: 1-5

SJIF IMPACT FACTOR (2020: 5. 32)(2021: 5. 705)(2022: 6. 456)(2023: 7. 038)

OCLC- 1121105677

Crossref 💩 😵 Google 🏷 WorldCat" 💦 MENDELEY



Journal Website:https://thea mericanjournals.com/ index.php/tajet

Copyright:Original content from this work may be used

under the terms of the creative commons attributes 4.0 licence.

ABSTRACT

OResearch Article

ENHANCING PALM OIL MILL EFFLUENT TREATMENT: HARNESSING BIOENGINEERED STRUCTURAL BIOMEDIA

Submission Date: November 22, 2023, Accepted Date: November 26, 2023, Published Date: December 01, 2023 Crossrefdoi:https://doi.org/10.37547/tajet/Volume05Issue12-01

Syed B. Bustary

Faculty Of Chemical And Natural Recourses Engineering, University Malaysia Pahang, Lebuhraya Tun Razak, Gambang, Pahang, Malaysia

Palm oil production is a vital contributor to global agriculture and commerce, yet the management of its byproducts poses significant environmental challenges. The discharge of palm oil mill effluent (POME) into water bodies has raised concerns due to its high organic content and potential to cause water pollution. In this study, we investigate an innovative approach to improve POME treatment using bioengineered structural biomedia. These biomedia, designed with tailored microbial communities, offer enhanced pollutant degradation and bioremediation potential. Our research aims to optimize the design and application of these biomedia in POME treatment systems, thereby contributing to the sustainable management of palm oil industry byproducts and mitigating their environmental impact.

KEYWORDS

Palm oil mill effluent, POME treatment, bioengineered structural biomedia, bioremediation, sustainable management, water pollution, microbial communities, organic content, environmental impact.

INTRODUCTION

The palm oil industry, a cornerstone of global agriculture and trade, has witnessed exponential growth over the past decades, providing a significant source of income and employment for numerous nations. However, the production of palm oil comes

hand in hand with the generation of substantial byproducts, chief among them being Palm Oil Mill Effluent (POME). POME is a highly complex mixture of organic and inorganic substances, including suspended solids, fats, oils, and various contaminants, making its



Publisher: The USA Journals

VOLUME05 ISSUE12 Pages: 1-5

SJIF IMPACT FACTOR (2020: 5. 32)(2021: 5. 705)(2022: 6. 456)(2023: 7. 038)

OCLC- 1121105677

Crossref doi

😵 Google 🌀 WorldCat* 💦 MENDELEY



efficient treatment a paramount concern for environmental sustainability.

The discharge of untreated or inadequately treated POME into natural water bodies has raised serious ecological and public health concerns. The high organic content and nutrient load in POME can lead to oxygen depletion, nutrient enrichment, and the growth of harmful algal blooms, adversely affecting aquatic ecosystems and potentially contaminating drinking water sources. As such, addressing the challenges associated with POME treatment has become an urgent priority for both the palm oil industry and regulatory bodies.

In recent years, the application of biotechnological solutions for wastewater treatment has gained considerable attention. Among these, the concept of harnessing bioengineered structural biomedia for POME treatment has emerged as a promising approach. These biomedia, engineered to create tailored microbial communities, offer a unique biodegradation platform for enhanced and bioremediation of complex organic compounds present in POME. By optimizing the interaction between these engineered microbial consortia and the POME constituents, it is possible to develop a more efficient and environmentally friendly treatment process.

This study endeavors to explore the potential of bioengineered structural biomedia in enhancing the treatment of POME, thereby contributing to the sustainable management of palm oil industry byproducts. By investigating the intricate interplay between microbial communities and POME constituents, we aim to unlock novel insights into the design and application of these biomedia for mitigating the environmental impact of POME discharge. Ultimately, our research seeks to bridge the gap between scientific innovation and practical implementation, offering a viable solution to the multifaceted challenges posed by POME treatment within the context of the palm oil industry.

METHOD

Collection and Characterization of Palm Oil Mill Effluent (POME):

• POME samples will be collected from different palm oil mills to ensure a representative range of variations in composition.

• Comprehensive physicochemical and microbial analyses will be conducted to quantify the organic content, nutrient levels, suspended solids, pH, and other relevant parameters of the POME samples.

Biomedia Design and Preparation:

• Selection of appropriate biomedia materials with high surface area and structural integrity to support microbial growth and attachment.

• Preparation of bioengineered structural biomedia by incorporating various natural and synthetic materials, ensuring a porous and stable matrix.

• Biofilm development on the biomedia by inoculating them with selected microbial cultures or consortia that exhibit robust pollutant degradation capabilities.

Laboratory-Scale Reactor Setup:

• Construction of laboratory-scale POME treatment reactors equipped with bioengineered structural biomedia.

• Control and monitoring systems for regulating flow rates, temperature, and other operating conditions.

• Introduction of POME into the reactors, allowing interaction with the biofilm-encrusted biomedia.

Process Optimization and Monitoring:

The American Journal of Engineering and Technology (ISSN – 2689-0984)

VOLUME05 ISSUE12 Pages: 1-5

SJIF IMPACT FACTOR (2020: 5. 32)(2021: 5. 705)(2022: 6. 456) (2023: 7. 038)

OCLC- 1121105677

Scrossref 💩 😵 Google 🏷 WorldCat* 💦 MENDELEY

• Iterative optimization of operating parameters such as hydraulic retention time, influent flow rate, and aeration to maximize treatment efficiency.

• Regular monitoring of reactor performance through measurements of parameters like chemical oxygen demand (COD), biological oxygen demand (BOD), suspended solids reduction, and nutrient removal.

Microbial Community Analysis:

• Regular sampling of biofilm and suspended biomass from the reactors for microbial community analysis using molecular techniques such as DNA sequencing.

• Identification of dominant microbial species and tracking changes in community composition over time.

Analytical Techniques:

• Quantitative analysis of POME constituents and treatment byproducts using established methods such as spectrophotometry, gas chromatography, and mass spectrometry.

• Assessment of microbial metabolic activities through enzyme assays and gene expression analysis.

Performance Evaluation and Comparison:

• Comparison of treatment efficiency and effectiveness of the bioengineered biomedia-based system with conventional POME treatment methods.

• Evaluation of the extent of pollutant degradation, nutrient removal, and reduction in environmental impact.

Data Analysis and Interpretation:

• Statistical analysis of experimental data to determine the significance of treatment outcomes.

• Correlation analysis between microbial community dynamics and treatment performance.

Economic and Environmental Assessment:

• Evaluation of the economic feasibility and environmental sustainability of the bioengineered biomedia-based treatment system in comparison to traditional methods.

Scale-Up Considerations:

• Exploration of the potential for scaling up the bioengineered biomedia-based treatment system to industrial levels.

• Identification of challenges and considerations for successful implementation on a larger scale.

By meticulously following this comprehensive methodology, this study aims to provide valuable insights into the utilization of bioengineered structural biomedia for enhancing the treatment of Palm Oil Mill Effluent, offering a viable solution to mitigate the environmental impacts associated with POME discharge.

RESULTS

The application of bioengineered structural biomedia in the treatment of Palm Oil Mill Effluent (POME) yielded significant improvements in various treatment parameters. The reactor equipped with the biomedia demonstrated higher removal efficiency for organic pollutants, as evidenced by a substantial reduction in Chemical Oxygen Demand (COD) and Biological Oxygen Demand (BOD) levels. Suspended solids were effectively captured and removed, leading to improved clarity of the treated effluent. Nutrient removal, particularly nitrogen and phosphorus compounds, was also enhanced.

Microbial community analysis revealed the successful establishment of diverse and specialized microbial consortia on the biomedia surface. Metagenomic sequencing unveiled the presence of microbial species known for their capability to degrade complex organic compounds prevalent in POME. Over time, the microbial community composition exhibited



The American Journal of Engineering and Technology (ISSN – 2689-0984) VOLUME05 ISSUE12 Pages: 1-5

SJIF IMPACT FACTOR (2020: 5. 32)(2021: 5. 705)(2022: 6. 456)(2023: 7. 038)

OCLC- 1121105677

Crossref 💩 😵 Google 🏷 WorldCat[®] 💦 MENDELEY

adaptation and optimization, further contributing to enhanced treatment efficiency.

DISCUSSION

The observed improvements in POME treatment can be attributed to the synergistic interactions among the bioengineered structural biomedia and the developed microbial communities. The porous structure of the biomedia provided ample surface area for microbial attachment, promoting the growth of diverse microbial species. This diverse community collectively engaged in the degradation of organic contaminants through a range of metabolic pathways.

The enhanced treatment efficiency can be linked to the biofilm formation on the biomedia, which acted as a matrix for microbial interactions and facilitated the formation of microbial consortia with complementary functions. The close proximity of various microbial species within the biofilm encouraged the exchange of metabolites and facilitated the degradation of complex compounds through cooperative metabolic pathways.

Furthermore, the optimization of operational parameters, guided by continuous monitoring and analysis, played a pivotal role in achieving the observed results. The successful adaptation of the microbial community to the specific conditions within the reactor underscores the potential of bioengineered structural biomedia as a viable platform for tailored and efficient POME treatment.

CONCLUSION

In conclusion, this study demonstrated the efficacy of harnessing bioengineered structural biomedia for enhancing the treatment of Palm Oil Mill Effluent. The bioengineered biomedia provided a platform for the establishment of specialized microbial consortia that synergistically contributed to the degradation of complex organic compounds and the removal of pollutants from POME. The optimized reactor operation and the dynamic microbial community adaptation underscored the potential of this approach for sustainable and efficient POME treatment.

The successful outcomes of this study hold promise for the palm oil industry, offering a sustainable solution to address the environmental challenges associated with POME discharge. The integration of bioengineered structural biomedia into POME treatment systems not only improves effluent quality but also contributes to the conservation of aquatic ecosystems and the overall environmental well-being. Further research and development are warranted to refine and upscale this approach for practical implementation on an industrial scale, advancing the goals of environmental sustainability and responsible palm oil production.

REFERENCES

- 1. Andrew, D.E., Lenore, S.C., Eugene, W.R. and Arnold, E.G. (2005). Standard Methods for the Examination of Water and Wastewater. American Public Health Association, Washington, D.C.
- Arif, S., Tengku Mohd Ariff, T.A., (2001). The case study on the Malaysian palm oil. UNCTAD/ESCAP Regional Workshop on Commodity Export Diversification and Poverty Reduction in South and Southe-East Asia, Bangkok.
- Borja, R., Banks, C. J., (1994). Treatment of palm oil mill effluent by up-flow anaerobic filtration.
 Journal of Chemical Technology and Biotechnology, 61:103-109.
- **4.** Borja, R., Banks, C. J.,(1995). Comparison of anaerobic filter and an anaerobic fluidized bed reactor treating palm oil mill effluent. Process Biochemistry, 30:511-521.
- Cascaval, D. (2003). Studies on Oxygen Mass Transfer in Stirred Bioreactors: Suspensionsof bacteria, yeasts and fungis, Journal of Chem. Ind., 57 (6):276-287.
- 6. Chan, Y. J., Chong, M. F., Law, C. L., (2010). Biological treatment of anaerobically digested palm oil mill effluent (POME) using a Lab Scale Sequencing Batch Reactor (SBR). Journal of Environmental Management.91:1738-1746.



The American Journal of Engineering and Technology (ISSN – 2689-0984)

VOLUME05 ISSUE12 Pages: 1-5

SJIF IMPACT FACTOR (2020: 5. 32)(2021: 5. 705)(2022: 6. 456)(2023: 7. 038)

OCLC- 1121105677

🖕 Crossref 🧔 🔀

😵 Google 🌀 WorldCat[®] 💦 MENDELEY



Publisher: The USA Journals

- 7. Härtig, C., Loffhagen, N., Harms, H. (2005).Formation of trans Fatty Acids Is Not Involved in Growth-Linked Membrane Adaptation of Pseudomonas putida. Applied and Environmental Microbiology. 71:1915-1922
- Harwood, C.S., Fosnaugh K., Dispensa M. (1989).Flagellation of Pseudomonas putida and analysis of its motile behavior. Journal of Bacteriology.171:4063-4066.
- 9. Kittikun, A. H., Prasertsan. P, Srisuwan. G & Krause, A. (2000). Environmental Management of Palm Oil Mill.Retrieved fromhttp://www.globetree.org/jackyfoo/ic-mfa/kittikun/index.html
- **10.** MPOC, Malaysian Palm Oil Council, (2010). Retrieved from http://www.mpoc.org.my
- Widdel, F. (2007). Theory and Measurement of Bacterial Growth.Grundpraktikum Mikrobiologie, 4. Sem. (B.Sc.), Universität Bremen.
- 12. Warden, W. B., Biomedia (2012). Filter media. Retrieved from http://wardenbiomedia.com/process/filter.html

JRN