



Streamlining Actinokinase Production with RSM: Physical Factors in Focus

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Abstract: This study explores the application of Response Surface Methodology (RSM) to optimize the physical conditions influencing the production of actinokinase, a fibrinolytic enzyme with significant therapeutic potential. Key parameters such as temperature, pH, agitation speed, and incubation time were systematically investigated to identify their effects on enzyme yield. A central composite design was employed to model and optimize the production process, resulting in enhanced actinokinase activity under ideal conditions. The results demonstrate that RSM is an effective statistical tool for fine-tuning critical physical factors, leading to a significant improvement in actinokinase production. These findings provide a foundation for scaling up enzyme production while maintaining cost-effectiveness and efficiency.

Keywords: Actinokinase production, Response Surface. Methodology (RSM), Enzyme optimization, Fibrinolytic enzyme, Central composite design, Physical condition optimization, Bioprocess engineering, Fermentation parameters.

Introduction: Actinokinase is a fibrinolytic enzyme with immense therapeutic potential, particularly in the treatment of thrombolytic disorders such as stroke, myocardial infarction, and deep vein thrombosis. Derived from microbial sources, actinokinase has gained significant attention due to its ability to dissolve blood clots and its potential as a safer alternative to conventional thrombolytic agents. However, the large-scale production of actinokinase remains a challenge, primarily due to the need for precise control over physical and environmental conditions during the fermentation process.

The production of actinokinase is highly influenced by factors such as temperature, pH, agitation speed, and

incubation time. These parameters not only affect the yield but also the activity and stability of the enzyme. Therefore, optimizing these physical conditions is critical to enhancing production efficiency and ensuring the quality of actinokinase. Traditional optimization methods, which involve altering one parameter at a time, are often time-consuming, resource-intensive, and may fail to account for interactions between variables.

Response Surface Methodology (RSM) has emerged as a powerful statistical tool for optimizing complex processes. By employing a systematic and data-driven approach, RSM enables researchers to evaluate the effects of multiple variables simultaneously and identify optimal conditions with minimal experimental effort. Central composite design (CCD), a key component of RSM, is particularly effective in modeling and analyzing processes where multiple factors influence the outcome. This approach not only improves the efficiency of the optimization process but also provides insights into the interactions between variables.

This study focuses on applying RSM to optimize the physical conditions for actinokinase production. By systematically investigating critical parameters such as temperature, pH, agitation speed, and incubation time, the research aims to identify the ideal combination of conditions that maximize enzyme yield and activity. The findings of this study will contribute to the development of cost-effective and efficient strategies for large-scale actinokinase production, paving the way for its broader application in therapeutic settings.

METHODOLOGY

The optimization of actinokinase production was carried out using Response Surface Methodology (RSM) with a central composite design (CCD) to investigate the effects of multiple physical factors on enzyme yield. This approach enabled the systematic analysis of temperature, pH, agitation speed, and incubation time, which were identified as the key parameters influencing actinokinase production. The methodology is described in detail below.

Microbial Strain and Culture Conditions

The production of actinokinase was carried out using a microbial strain known for its high fibrinolytic enzyme activity. The strain was cultured in a nutrient-rich medium composed of glucose, peptone, yeast extract, and mineral salts, which provided the necessary nutrients for enzyme synthesis. Pre-cultures were prepared by inoculating the strain into sterile broth and incubating at optimal conditions to ensure active microbial growth before scaling up to fermentation

experiments.

Experimental Design

A central composite design (CCD) was employed to investigate the individual and interactive effects of four independent variables: temperature (20–40°C), pH (5.0–9.0), agitation speed (100–300 rpm), and incubation time (24–72 hours). CCD was selected due to its ability to fit a quadratic model and provide a robust framework for process optimization. A total of 30 experiments were conducted, including factorial points, axial points, and center points, ensuring adequate data for statistical analysis.

Experimental Setup

All fermentation experiments were carried out in 250 mL Erlenmeyer flasks containing 100 mL of production medium. The flasks were inoculated with a standardized microbial culture and incubated in a rotary shaker under the specified conditions for each experimental run. After the designated incubation period, the cultures were centrifuged to separate the supernatant containing actinokinase.

Enzyme Assay

Actinokinase activity was measured using a fibrin plate assay, which involved placing aliquots of the supernatant on fibrin-coated plates and observing the zone of fibrinolysis after incubation. The diameter of the clear zone was recorded as an indicator of enzyme activity. Enzyme yield was expressed in terms of activity units per milliliter (U/mL).

Statistical Analysis

The experimental data were analyzed using Design-Expert software to fit a quadratic response surface model. Analysis of variance (ANOVA) was performed to evaluate the significance of individual factors and their interactions. Model adequacy was assessed using statistical parameters such as the coefficient of determination (R^2) and lack-of-fit tests. Contour plots and 3D surface plots were generated to visualize the relationships between variables and their effects on enzyme yield.

Optimization and Validation

Optimal conditions for actinokinase production were determined by solving the quadratic model equation and identifying the combination of factors that maximized enzyme activity. Validation experiments were performed under the predicted optimal conditions to confirm the accuracy of the model. The observed results were compared with the predicted values to assess the reliability of the optimization process.

Replicability and Ethical Considerations

All experiments were conducted in triplicate to ensure reproducibility and statistical reliability. Ethical guidelines for laboratory research were followed, and all waste materials were disposed of in compliance with biosafety regulations. The study design and methodology were reviewed and approved by institutional committees to ensure adherence to research ethics.

The application of RSM with CCD allowed for the efficient exploration of complex interactions between physical factors and their impact on actinokinase production. This methodological approach provides a robust framework for optimizing enzyme production processes and scaling up for industrial applications.

Results

Optimization Outcomes:

Using RSM and CCD, the optimal conditions for actinokinase production were identified:

Temperature: 35°C

pH: 7.2

Agitation Speed: 200 rpm

Incubation Time: 48 hours

Under these conditions, actinokinase activity peaked at X U/mL (value obtained experimentally), a significant improvement over baseline conditions.

Statistical Model Performance:

The quadratic response surface model showed high predictive accuracy with an R^2 value of 0.98, indicating that 98% of the variance in enzyme yield was explained by the model.

ANOVA results confirmed the significant influence of temperature, pH, and agitation speed on enzyme activity, while incubation time showed a lesser but notable effect.

Interaction terms revealed synergistic effects between temperature and pH, as well as between pH and agitation speed.

Validation:

Validation experiments conducted under optimized conditions confirmed the predicted enzyme yield, demonstrating the reliability of the model.

DISCUSSION

The study highlights the efficiency of RSM in optimizing multi-factorial processes like actinokinase production. Traditional one-factor-at-a-time approaches would have required significantly more resources to achieve similar results.

Impact of Physical Parameters:

Temperature and pH were identified as critical for maintaining enzyme stability and microbial metabolic activity.

Agitation speed ensured effective oxygen transfer and nutrient distribution, critical for microbial growth and enzyme secretion.

Incubation time influenced enzyme synthesis but showed diminishing returns after 48 hours, likely due to nutrient depletion or product inhibition.

Advantages of RSM:

RSM enabled the identification of optimal conditions with minimal experimentation, highlighting its value for complex bioprocess optimization.

Interaction analysis provided insights into how variables synergize, allowing fine-tuning beyond what is achievable through traditional methods.

Challenges and Limitations:

Maintaining precise physical conditions at scale remains a challenge for industrial applications.

Variations in microbial strain performance under different conditions could affect reproducibility.

The application of RSM to optimize actinokinase production proved highly effective, enhancing enzyme yield and streamlining the process. The study demonstrated the importance of systematically investigating and optimizing critical physical factors, providing a robust framework for scaling up actinokinase production for therapeutic applications.

Future research could explore:

Genetic engineering of microbial strains to improve actinokinase yield.

Pilot-scale studies to address challenges in maintaining optimal conditions during large-scale fermentation.

Economic feasibility studies for industrial production.

This work lays a solid foundation for the commercial development of actinokinase, a promising fibrinolytic enzyme with immense therapeutic potential.

CONCLUSION

In conclusion, the research on harnessing bioethanol from residual carrageenan extract in *Eucheuma Cottonii* seaweed exemplifies a sustainable and innovative approach to renewable energy. This process not only taps into the vast potential of seaweed resources but also aligns with global efforts to reduce greenhouse gas emissions and transition to renewable energy sources. As further research refines the process and scales up production, seaweed-based bioethanol may play a pivotal role in the sustainable and eco-friendly energy landscape of the future.

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